

Product declaration

Gen. inf	Gen. information:					
Supplier:		Adolf Würth GmbH & Co. KG Reinhold-Würth-Straße 12-17 74653 Künzelsau				
Article i	nformat	rion:				
Article description: Würth art. No.:		Flange sealant medium-strength and non-dripping				
		0893 518 050; 0893 518 250				
Equipmen Yes No	contains contains contains contains contains contains	/65/EU, the German Electrical and Electronic Equipment Act (ElektroG), the German Electrical and Electronic Ces Ordinance (ElektroStoffV) and all previous versions apply. heavy metals contains lead (Pb) >0.1% contains mercury (Hg) >0.1% contains cadmium (Cd) >0.1% contains chromium VI (Cr(VI)) >0.1% polybrominated biphenyls (PBB) >0.1% polybrominated diphenyl ethers (PBDE) >0.1% phthalates >0.1%				
	Yes No	contains di(2-ethylhexyl)phthalates (DEHP) >0.1% contains benzyl butyl phthalate (BBP) >0.1% contains dibutyl phthalate (DBP) >0.1% contains diisobutyl phthalate (DIBP) >0.1% contains diisobetyl phthalate (DIDP) >0.1% contains diisodecyl phthalate (DIDP) >0.1% contains diisononyl phthalate (DINP) >0.1%				
The candi	date list of tion and contains	Substances of Very High Concern) of Substances of Very High Concern as defined by the REACH Regulation (Registration, Evaluation, Restriction of Chemicals) and its previous versions apply. substances of the REACH candidate list (if yes, specify in Other confirmations)				



ODS (ozone depleting substances)
The Montreal Protocol on Substances that Deplete the Ozone Layer and its amendments apply.
Yes No
contains CFCs
Contains halons
Yes No
contains other fully halogenated CFCs
contains 1, 1, 1-trichloroethane (methyl chloroform)
contains hydrochlorofluorocarbons
contains hydrobromofluorocarbons
Contains bromochloromethane
PIWS (paint-wetting impairment substances)
Note: This confirmation only applies if the product is used properly. It was only inquired whether no paint-wetting impairment
substances were used during manufacturing of the product. The presence of analytically detectable traces of the above
mentioned substances, which have possibly been introduced into the product via the raw materials, auxiliaries and additives,
cannot be excluded. We recommend a preliminary test before use.
Yes No
contains PIWS (paint-wetting impairment substances)
Yes No
Contains silicone
VOCs (volatile organic compounds)
EU Directives 2004/42/EC and 2010/75/EU apply.
Yes No
contains solvents. If yes, which ones: Ethylene glycol, Cumene
contains other VOCs. If yes, which ones:Polyethyleneglycol-200-dimethacrylate,
· · · · · · · · · · · · · · · · · · ·
a,a-Dimethylbenzylhydroperoxide
MOSH/MOAH (amended by POSH/PAO)
(MOSH: mineral oil saturated hydrocarbons; MOAH: mineral oil aromatic hydrocarbons; POSH: polyolefin oligomeric saturate
hydrocarbons; PAO: poly alpha olefin)
The FDA (Food and Drug Administration) Rule 21 CFR 178.3570, studies of the European Food Safety Authority (EFSA), studies
of the Federal Institute for Risk Assessment (BfR) and all previous versions apply.
Yes No
The product has an NSF H1 approval (if no, move on to the next item, if yes, please continue)
Yes No
contains MOSH (POSH/PAO can also be detected) of the following content:
contains MOAH of the following content:
GMO (genetically modified organism)
EU Directive 1830/2003 and its previous versions apply.
Yes No
contains genetically modified organisms



Allergens

Annex II to EU Directive 1169/2011, FALCPA (Food Allergen Labeling and Consumer Protection Act), EC Regulation 1223/2009 on cosmetics and all previous versions apply.

Yes No except:	contains cereals containing gluten, namely: wheat, rye, barley, oats, spelt, kamut or their hybridized strains, and products the		
ехсері.	a) wheat-based glucose syrups including dextrose*; b) wheat-based maltodextrins*;		
	 c) glucose syrups based on barley; d) cereals used for making alcoholic distillates including ethyl alcohol of agricultural origin. contains crustaceans and products thereof. 		
	contains eggs and products thereof; contains fish and products thereof, except:		
	a) fish gelatine used as carrier for vitamin or carotenoid preparations;		
	b) fish gelatine or isinglass used as fining agent in beer and wine. contains peanuts and products thereof.		
	contains soybeans and products thereof, except: a) fully refined soybean oil and fat*		
	 b) natural mixed tocopherols (E306), natural D-alpha tocopherol, natural D-alpha tocopherol acetate, and natural D-alpha tocopherol succinate from soybean sources; 		
	 c) vegetable oils derived from phytosterols and phytosterol esters from soybean sources; d) plant stanol esters produced from vegetable oil sterols from soybean sources. 		
	contains milk and products thereof (including lactose), except: a) whey used for making alcoholic distillates including ethyl alcohol of agricultural origin;		
☐ ⊠ (Anacardiu	b) lactitol. contains nuts, namely: almonds (<i>Amygdalus communis L.</i>), hazelnuts (<i>Corylus avellana</i>), walnuts (<i>Juglans regia</i>), cashews m occidentale), pecan nuts (<i>Carya illinoinensis</i> (Wangenh.) K. Koch), Brazil nuts (<i>Bertholletia excelsa</i>), pistachio nuts (<i>Pistacia</i>		
including et	adamia or Queensland nuts (<i>Macadamia ternifolia</i>), and products thereof, except for nuts used for making alcoholic distillates hyl alcohol of agricultural origin.		
	contains celery and products thereof. contains mustard and products thereof.		
	contains sesame seeds and products thereof. contains sulphur dioxide and sulphites at concentrations of more than 10mg/liter in terms of the total SO ₂ which are to be		
calculated f	or products as proposed ready for consumption or as reconstituted according to the instructions of the manufacturers.		
* And the pro	contains molluscs and products thereof. oducts thereof, in so far as the process that they have undergone is not likely to increase the level of allergenicity assessed by EFSA for the relevant		
product from	which they originated. contains latex components		
Yes No □ □ ⊤	he product has an approval as a cosmetic (if no, move on to the next item, if yes, please continue)		
	es No ☐ contains substances from Annex II to EC Regulation 1223/2009		
Ī	contains substances from Annex III to EC Regulation 1223/2009 above the threshold limits		
BSE/TSE	!		
The Officion Yes No	al Journal of the European Union EMEA/410/01 Rev. 3, March 2011, and its previous versions apply.		
	contains substances of animal origin		



Other substances

es (No	
	\boxtimes	contains polychlorinated dibenzodioxins and dibenzofurans PCDD/PCDF
	\boxtimes	contains polycyclic aromatic hydrocarbons (PAHs)
	\boxtimes	contains substances containing pentachlorophenol (PCP)
\boxtimes		contains plasticizers (if yes, specify in Other confirmations)
	\boxtimes	contains substances containing PVC
	\boxtimes	contains substances containing asbestos
	\boxtimes	contains substances/resins containing resin acid
	\boxtimes	contains substances containing or releasing formaldehyde
	\boxtimes	contains azo dye
	\boxtimes	contains AOXs
	\boxtimes	contains dimethyl fumarate (DMF)
	\boxtimes	contains alkylphenol ethoxylates (APEO)
\boxtimes		contains acids (if yes, specify in Other confirmations)
	\boxtimes	contains alkalis (if yes, specify in Other confirmations)
	\boxtimes	contains flame retardants
	\boxtimes	contains bisphenols
	\boxtimes	contains nanoparticles (size: 1-100nm)
	\boxtimes	contains quaternary ammonium cation (quats)
	\boxtimes	contains chlorinated paraffins

Other confirmations / remarks: (e.g. health-relevant DIN standards, IOS-mat, NSF certification, etc. // enclose document if available)

- Bis(2-ethylhexyl)-adipate
- 1-Hydroxyethan-1,1'-Diphosphonic acid, Phosphoric acid

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TECHNICAL DATA SHEET

Medium-strength and non-running flange sealant

Art. no. 0893 518 050

P. Qty.: 1

Viscous adhesive and sealing material for sealing flanges and surfaces with large gaps

Weight of content	50 g
Chemical basis	Methacrylic acid
Chemical basis	ether
	Exclusion of
	oxygen and
Fully hardening/curing conditions	contact with metal
	(copper or iron
	ions)
Colour	Red fluorescent
	1500000-
,	2300000 mPas
Min./max. viscosity 1/conditions 1	/at 25°C,
	Brookfield RVT,
	spindle 7/0.5 rpm
	160000-360000
Min./max. viscosity 2/conditions 2	mPas/at 25°C, Brookfield RVT.
	spindle 7/5 rpm
	1.1 g/cm ³ /
	in accordance
Density/conditions	with DIN EN
	ISO 2811-1
Min./max. initial strength	30-60 min
Min./max. functional strength	1-3 h
Min./max. final strength	24 h-72 h
Min./max. processing temperature	5 to 35 °C
Min./max. temperature conditions	-55 to 150 °C
Min. flashing point	90 °C
Min. prevail torque	8 Nm
Conditions for prevail torque	DIN EN 15865
	18-27 N/mm²/in
Min./max. compressive shearing strength/conditions	accordance with
	ISO 10123
	14-20 N/mm²/in
Min./max. tensile strength/conditions	accordance with
	DIN 53288
Min. breakaway torque	20 Nm
Breakaway torque conditions	DIN EN 15865
Shelf life from production/conditions	18 Month/at
ones sie nom productiony conditions	room temperature
Silicone-free	Yes
Solvent-free	Yes





TECHNICAL DATA SHEET

Application area

For sealing dimensionally stable flange joints and surfaces with a large gap. Also suitable for passive metals, such as for sealing aluminium flanges or for different material pairs. Ideal for automotive and commercial vehicle industry, metalworking and tool manufacturing, shipbuilding, mechanical engineering and engine construction, electrical and electronics construction.

Application information

The surface must be free of oil, grease and other contaminants. Best adhesive results are achieved when the surfaces are cleaned with Metal cleaner 7063 (art. no. 0890 107 063). Observe the flash-off time!

The medium-strength and non-dripping flange sealant cures anaerobically, meaning that it only hardens where no atmospheric oxygen comes into contact with the adhesive. At the same time, the hardening speed is still influenced by the catalytic effect of metal and the gap width.

Excessive adhesive that is pressed out of the gap between the two parts will not harden and can be removed with a dry cloth or a cloth saturated with acetone cleaner (art. no. 0893 460).

Notice

The following plastics can be affected in the event of prolonged exposure: ABS, celluloid, polystyrene, polycarbonate (Macrolon), PMMA (Plexiglas), polysulfone, SAN (Iurane, Tyril), Vinidur, vulcanised fibre and painted surfaces. We always recommend that you conduct your own tests.

The usage instructions are recommendations based on the tests we have conducted and on our experience; carry out your own tests before each application. Due to the large number of applications and storage and processing conditions, we do not assume any liability for a specific application result. If our free customer service provides technical information or acts as an advisory service, no responsibility is assumed by this service except where the advice or information given falls within the scope of our specified, contractually agreed service or the advisor was acting deliberately. We guarantee the consistent quality of our products. We reserve the right to make technical changes and further develop products. Please observe the technical data sheet!